Product Specification

For Polymer Lithium-ion Batteries

Model Number: QZ01

<table>
<thead>
<tr>
<th>Prepared By</th>
<th>Verified By</th>
<th>Approved By</th>
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Customer Approval

<table>
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<tr>
<th>Signature</th>
<th>Date</th>
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Company name:

Company Stamp:

公司名称

盖章

Customer Approval

签名

日期

公司名称

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<table>
<thead>
<tr>
<th>Version</th>
<th>Date</th>
<th>Event</th>
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<tr>
<td>A0</td>
<td>2019-11-9</td>
<td>新版发行</td>
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锂电池规格书

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1. Scope 适用范围

This description defines the general requirements for the battery’s rating parameter, electrical requirement, safety requirement, environmental compatibility, test and judgment, usage instructions, safety regulation, quality evaluation and packaging, marking, storage, shipment and handling, which cellular phone battery with 396172 rechargeable battery cell, adapted for 396172 Digital products. 本规格书描述电池之标称参数、电气特性、安全性能、环境适应性及其实验和判定、使用说明和安全规程、质量评定及包装、标志、贮存、运输等。适用于采用 396172 电芯制成的配套电池。

2. Adopted Standard 引用标准

GB31241-2014 Portable electronic products with lithium ion batteries and battery safety requirements

GB31241-2014 便携式电子产品用锂离子电池和电池组安全要求。

3. Electrical Characteristics 电气特性

<table>
<thead>
<tr>
<th>No 序号</th>
<th>Item 内容</th>
<th>Parameter 参数</th>
<th>Remark 备注</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Rating Voltage 额定电压</td>
<td>3.80 V</td>
<td>According to the standard charging after full charge, constant current discharge 0.2C to 3.0V. 按标准充电方式充满电后，以 0.2C 恒流放电到 3.0V</td>
</tr>
<tr>
<td>2</td>
<td>Capacity 标称容量</td>
<td>Typical: 2750mAh 典型：2750mAh</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Charging Mode 充电方式</td>
<td>C. C/C.V. 恒流/恒压方式</td>
<td>Constant Current/Constant Voltage 恒流/恒压 视电池电压转换</td>
</tr>
<tr>
<td>4</td>
<td>Charge Cut-off Voltage 充电截止电压</td>
<td>4.35V±0.025V</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Charging Time 充电时间</td>
<td>Standard Charging 标准充电 (0.2C) 8Hours</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fast Charging 快速充电 (0.5C) 3Hours</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Discharge Cut-off Voltage 放电截止电压</td>
<td>3.0 V±0.05V</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Charging Current 充电电流</td>
<td>Standard Charging 0.2C 标准充电 0.2C 550mA (0.2C)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Maximum Constant Charging Current 0.5C 最大持续充电电流 0.5C 1375mA (0.5C)</td>
<td></td>
</tr>
</tbody>
</table>
## 4. Battery Configuration 电池组成

<table>
<thead>
<tr>
<th>No.</th>
<th>Item 项目</th>
<th>Type 类型</th>
<th>Qty 数量</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Cell 电芯</td>
<td>396172/2750mAh</td>
<td>1PCS</td>
</tr>
<tr>
<td>2</td>
<td>PCM 保护板</td>
<td>IC:R5478N227CD+8205*2 +13KNTC</td>
<td>1PCS</td>
</tr>
<tr>
<td>3</td>
<td>Shell 外壳</td>
<td>ABS+PC 框架+0.15mm 钢片</td>
<td>2SET</td>
</tr>
<tr>
<td>4</td>
<td>ID Resistor ID电阻</td>
<td></td>
<td>无</td>
</tr>
<tr>
<td>5</td>
<td>NTC Resistor NTC 电阻</td>
<td>带线 3KΩ ±5%</td>
<td>1PCS</td>
</tr>
</tbody>
</table>

## 5. Battery Performances Test Criterion 电池性能测试规范

### 5.1 Appearance 外观

 Detect battery appearance, size, packaging, etc. 检测电池外观、尺寸、包装等

1. Smooth surface, clean, no mechanical damage
   表面平整，清洁，无机械损伤
2. The battery does not bulge
   电芯无鼓起
3. No oxidation corrosion, displacement, stain, skew of metal contacts
   金属触点无氧化锈蚀、移位、赃污、歪斜
4. Coarse and fine deviation of printed fonts, inconsistency or ambiguity of incoming battery labels, colors, fonts, and recognition books and samples
   印刷字体粗细均匀偏差，来料电池标识, 颜色，字体与承认书及样品不符或模糊不清
5. There shall be no missing print/sawtooth/print/print/break/double image. Each battery shall have the following Chinese symbols: product name, model number, nominal voltage, rated capacity, charge limit, execution standard number, positive and negative Polarity, date of manufacture or batch number, manufacturer’s name, trademark and cautionary statements, severity of the implementation of the standard number, site, zip code and contact telephone number in the packaging or instructions for use.
   不得有漏印/锯齿/印刷/断字/双影象 每个电池上应有下列中文标志：产品名称、型号、标称电压、额定容量、充电限制、执行标准编号、正负极性、制造日期或批号、制造厂名、商标和警示说明，轻重允许将执行标准号、厂址、邮编和联系电话标志在包装或使用说明中。
6. variegated spots and backgrounds are not allowed to occur
   不得有色块及背景色差异
锂电池规格书

（7）Deflection is not allowed (up to 25cm)
    偏斜不允许发生（以25cm正视）

（8）Screen printing color does not allow color difference
    网印底色不允许色差

（9）Ink is not allowed
    滋墨不允许

（10）The incoming material can not be deformed, the sticker can not have obvious scratches, dirt, damage, sticking and other phenomena.
    来料不可变形，贴纸不可有明显刮伤、脏污、破损、贴歪等现象。

5.2 Measurement Apparatus 测试设备

（1）Dimension Measuring Instrument 尺寸测量设备
    The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm.
    测量尺寸的仪器的精度应不小于0.01mm。

（2）Voltmeter 电压表
    Standard class specified in the national standard or more sensitive class having inner impedance not less than 10 KΩ/V.
    国家标准或更灵敏等级，内阻不小于10 KΩ/V。

（3）Ammeter 电流表
    Standard class specified in the national standard or more sensitive class. Total external resistance including ammeter and wire is less than 0.01Ω.
    国家标准或更灵敏等级，外部总体内阻包括电流表和导线应小于0.01Ω。

（4）Impedance Meter 内阻测试仪
    Impedance shall be measured by a sinusoidal alternating current method (AC 1kHz LCR meter).
    内阻测试仪测试方法为交流阻抗法(AC 1kHz LCR)。

5.3 Testing Condition (unless otherwise specified) 测试条件（除非另作说明）

Temperature 20℃±5℃, Relative humidity: 60±20%, Atmosphere pressure: 86～106Kpa.
温度：20±5℃，相对湿度：60±20%，大气压强：86～106Kpa。

5.4 Electrochemical performance characteristics 电性能

<table>
<thead>
<tr>
<th>No.</th>
<th>Item 项目</th>
<th>Testing Method 测试方法</th>
<th>Requirements 标准</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Standard Charge 标准充电</td>
<td>0.2C constant current charge to 4.35V, then constant Voltage until the charge current decrease to 0.02C. 0.2C恒流充电至4.35V，再4.35V恒压至0.02C,A</td>
<td>≥2750mAh</td>
</tr>
<tr>
<td>2</td>
<td>Rated Capacity 标称容量</td>
<td>CC-CV at 4.35V at room temp. (23±2℃), rest for 0.5~1 hrs then discharge at a constant current of 0.2C to 3.0V, testing will be terminated by either 5 cycles or any one discharge time exceeds 7950mAh. 在环境温度为（23±2）℃的条件下完全充电后静置0.5～1小时，以0.2C放电至3.0V，可循环5次，当有一次放电容量达到7950mAh，即可停止。</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Cycle (23℃) 循环寿命 (23℃)</td>
<td>At 23 ± 2 ℃ ambient temperature, With 0.2C charging and discharging, between each cycle for 3 minutes, in this way for 1000 Cycle. In 23℃±2℃ the environment temperature, use 0.2C charging and discharging, every cycle and every 3 minutes cycle, cycle 1000.</td>
<td>Remaining capacity ≥ 80% Nominal capacity. Remaining capacity ≥ 80% initial capacity. 内阻 ≤ 100 mΩ</td>
</tr>
<tr>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>5</td>
<td>Internal Impedance 内阻</td>
<td>Internal impedance is measured on a 50% charged battery at 1KHz AC at ambient temperature (23±2)℃. 环境温度（23±2）℃，电池荷电 50%状态时以 1KHz 交流电测得的内部阻抗。</td>
<td>内阻 ≤ 100 mΩ</td>
</tr>
<tr>
<td>6</td>
<td>Capacity Retention 荷电保持能力</td>
<td>After fully charged (23 ± 2) in the 28 days of storage environment temperature, discharge at 0.2C5A to 3.0V. Then according to the standard charging mode, and then discharge at 0.2C5A to 3.0V. 完全充电后在（23±2）℃的环境中储存 28 天，以 0.2C5A 放电至 3.0V。然后按照标准充电方式充电，再以 0.2C5A 放电至 3.0V。</td>
<td>放电容量 ≥ 85% 标称容量 recovery capacity ≥ 90% initial capacity 恢复容量 ≥ 90%标称容量</td>
</tr>
<tr>
<td>7</td>
<td>60℃ Discharge 60℃ 放电</td>
<td>Fully charge cells, store them at (60±2)℃ for 4 hours, then discharge the cells to 3.0V at 0.2C. 完全充电后的电池放入（60±2）℃的高温箱中恒温 4 小时，以 0.2C5A 电流恒流放电至 3.0V。</td>
<td>Discharge capacity ≥ 95% initial capacity 放电容量 ≥ 95%标称容量</td>
</tr>
<tr>
<td>8</td>
<td>−20℃ Discharge −20℃ 放电</td>
<td>After the fully charged battery is put into (−20±2) ℃, it can be normally turned on. After the constant temperature in the cold box for 4 hours, 1.5A current is discharged to 3.0V with constant current. 完全充电后的电池放入（−20±2）℃的低温箱中恒温 4 小时，能正常开机，低温箱中恒温 4 小时，以 1.5A 电流恒流放电至 3.0V。</td>
<td>Can boot normally 能正常开机 Discharge Time ≥ 1H 放电时间 ≥ 1 小时</td>
</tr>
<tr>
<td>9</td>
<td>0℃ Discharge 0℃ 放电</td>
<td>Fully charge cells, store them at (0±2)℃ for 4 hours, then discharge the cells to 3.0V at 0.2C5A. 完全充电后的电池放入（0±2）℃的高温箱中恒温 4 小时，以 0.2C5A 电流恒流放电至 3.0V。</td>
<td>Discharge capacity ≥ 85% initial capacity 放电容量 ≥ 85%标称容量</td>
</tr>
<tr>
<td>10</td>
<td>The factory voltage 出厂电压</td>
<td>Check open circuit voltage (OCV) of cells prior to the delivery to customers 出货之前检验</td>
<td>3.90V-4.00V</td>
</tr>
</tbody>
</table>

5.5 Safety&Reliability characteristic 安全和环境性能
The cell has passed the certification: UL1642、IEC62133、CQC and UN38.3
The battery has passed the certification: UL2054、IEC62133、CQC and UN38.3
电芯已通过 UL1642、IEC62133、CQC 和 UN38.3 认证。
成品电池已通过 UL2054、IEC62133、CQC 和 UN38.3 认证。
## 5.6 Battery Reliability 成品环境适应性

<table>
<thead>
<tr>
<th>No.</th>
<th>Item</th>
<th>Test Method 测试方法</th>
<th>Requirements 标准</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Drop Test 跌落测试</td>
<td>1.5M marble, 1.8M board fall no abnormal 1.5M大理石，1.8M木板跌落无异常</td>
<td>No leakage, no smoke, no explosion and no fire 不泄露，不冒烟，不起火，不爆炸</td>
</tr>
<tr>
<td>2</td>
<td>thermal shock test 热冲击</td>
<td>After the standard charge, put the battery pack into the dryer. Trunk to 5 ± 2 °C / min speed up 高温烘箱内温度至130±2℃，以5±2℃/min速度升</td>
<td>No leakage, no smoke, no explosion and no fire 不泄露，不冒烟，不起火，不爆炸</td>
</tr>
<tr>
<td>3</td>
<td>Low temperature storage 低温储存</td>
<td>Use a standard charging method to put the fully charged batteries into the chamber temperature reached -40 ± 3 °C within 30min shelved 72H; remove the cell and ambient temperature of 23 ± 3 °C placed 2H visual cell appearance, and then 0.2C current to the termination voltage.</td>
<td>Cell pack appearance should be no obvious deformation, rust, smoke and explosion, discharge time not less than 3H. 电池外观应无明显变形、锈蚀、冒烟和爆炸，放电时间不低于3H。</td>
</tr>
<tr>
<td>4</td>
<td>High temperature storage 高温存储</td>
<td>Charge the fully charged batteries with a standard charging method. The temperature of the chamber should reach 70±3 °C within 30 min. Leave it in the environment for 24 hours. Remove the cell and leave it at ambient temperature of 23 ± 3 °C for 2 h to visually inspect the appearance of the cell.</td>
<td>The battery should be no crack, rust, deformation, fire, smoke and normal charge-discharge function. 电池外观应无明显变形，锈蚀，冒烟和起火，充放电功能正常</td>
</tr>
<tr>
<td>5</td>
<td>Constant Wet Heat 恒定湿热</td>
<td>The prototype is connected to the battery and is in the state of startup. The prototype is set to maximum brightness and volume to the maximum, running 3D mark6, and put into the test box with room temperature. At first, the sample is preheated at 60 °C in the box (room), and then humidified when the temperature is stable, so as to prevent the condensate from occurring on the sample. Shelve for 72 hours at 95% relative humidity. The relative humidity in the test box is reduced to (50±3)% and the temperature drops to a certain value within the limit range of the normal test atmosphere condition. Conduct inspection after 2 hours of recovery.</td>
<td>The battery should be no crack, rust, deformation, fire, smoke and normal charge-discharge function. 电池外观应无明显变形，锈蚀，冒烟和起火，充放电功能正常</td>
</tr>
</tbody>
</table>

电池外观应无明显变形，锈蚀，冒烟和起火，充放电功能正常
### 1.2m Falling Impact

<table>
<thead>
<tr>
<th>No.</th>
<th>Test Description</th>
<th>Detailed Description</th>
</tr>
</thead>
</table>
| 6   | Alternating moist heat | Hydrothermal of alternating

The test environment is as follows: low temperature -20 °C, high temperature 65+/-3°C, and high humidity 65+2% / 95%. The product was placed at 12 hours at low temperature -20 °C, high temperature 65+2 °C / 95% high temperature and high humidity respectively. The product was recalculated for 3 times and then carries out inspection after returning to normal temperature for 2 hours.

测试环境设置为: 低温-20℃+3°C 和高温高湿 65+2% C/95%。产品于关机状态下，低温-20℃+3°C 和高温高湿 65+2% C/95% 各放置 12H，循环 3 次，回常温 2H 后进行检验。

| 7   | Bare Metal Falling | After the battery is connected with the prototype, the prototype puts into standby state, and the naked machine drop experiment is carried out. Execution order and requirements: six faces or four angles, drop order, battery cover, bottom, left, top, right, LCD, left lower, upper left and lower right; free drop to test platform at 1.2m above ground.

电池与样机连接后开机，将样机处于待机收星状态，执行裸机跌落实验。执行顺序及要求: 六个面/四个角, 跌落顺序为: 电池盖面→底部→左下角→右下角；左上角→右上角；右下角→上角；距地面 1.2m 高自由跌落至试验平台上。

| 8   | Battery Plugging and Unplugging | The test machine is shut down. Follow the normal procedure, insert the battery, and then remove the battery, so repeatedly installed. A total of 1000 tests will be performed, every 100 times check it is normal.

测试机台处于关机状态。按正常步骤, 插入装上电池, 然后取下电池, 如此反复安装。测试共需执行 1000 次, 其中每 100 次检查开机是否正常。

| 9   | Random Vibration | Displacement (peak: 0.54mm ±15%, frequency is 10500Hz, acceleration is 100.0m / s²)

Scanning speed: 0.5 oct / sweep method and time: one sweep time 4 hours;
Sweep direction: X, Y and Z three axes

位移（峰值）: 0.54mm ±15% 频率: 10~500Hz, 加速度: 100.0m/s²
扫描速度: 0.5 oct / 分扫描方法及时间：一次扫描时间 4 小时;
扫描方向: X, Y, Z 三个轴向

| 10  | Sweep Test | The scan range is 10~2000 hertz and speeds up to 39 m / s² at a speed doubling rate per minute. The application factors include the common vibration point Q ≥ 5, and then the locking time of 5 minutes at the common vibration point.

扫描范围 10 赫兹至 2000 赫兹以 1 倍频/分钟的速度扫描加速为 39m/s²。应用因素包括共振点 Q≥5，在共振点的闭锁时间 5 分钟

| 11  | Impact | Shutdown state: peak acceleration should be A=30g, single impact time should be S=6ms / XYZ axis 6 times, open state: No leakage, no smoke, no explosion and no deformation, rust, and fire and smoke.

冲击

状态: 峰值加速度应为 A=30g, 单次冲击时间为 S=6ms / XYZ 轴 6 次, 开状态: 无泄漏, 无烟, 无爆炸和无变形、锈蚀、起火、冒烟。
6. Shipment 运输

The battery should be packed in cartons under the condition of half capacity 20-70% for shipment. The violent vibration, impaction or squeezing should be avoided in the transport process; neither is exposed in the sunlight nor rain. The batteries shall be shipped by normal transportation such as by road, by train, by ocean or by air.

电池应在半荷电状态 20-70%充电状态下包装成箱进行运输，在运输过程中应防止剧烈振动、冲击或挤压，防止日晒雨淋，应适用汽车、火车、轮船、飞机等普通运输工具。

7. Storage 贮存

The battery storage shall be in the clean and dry ventilation room at the temperature of -5～35℃ and shall keep out of fire or heat and avoid touching corrosion elements. The batteries shall be charged every 6 months during storage. Both the stored cells in the process of the battery and the batteries in delivery shall be “first come, first use”. The battery storage period is 12 months when into the warehouse. Batteries expired must have a thorough check. Only the applicable batteries can be dispatched to the purchaser; the inapplicable ones shall be rechecked, if it remains, the purchaser shall have the right to dispose bad ones.

电池应贮存在环境温度-5～35℃的清洁、干燥通风的室内，应避免与蚀性物质接触，应远离火源及热源。电池贮存过程中每六个月充电一次。电池的加工过程中使用库存电芯和电池交货出库时，均应该遵循“先进先出”的原则；电池从入库之日起，保存期限为12个月，超过贮存期限的产品必须重新进行逐批检查，合格后才能交付订货方，逐批检查不合格的按再提交检查的批处理，若仍然不合格，将由订货方决定处置。

8. Package and Marking 包装与标志

8.1 Package 包装

According to the attachment.

包装箱外应标明产品名称、型号、数量、毛重、制造厂商及联络地址、出厂日期，还应有“小心轻放”、“怕湿”、“向上”等必要标志，其包装储运的标志应符合 GB-191-2000 的规定。

8.2 Marking 标志

Every battery shall have the following Chinese characters: Product、type、rating voltage 3.8V、rating capacity、contacts plus or minus and warnings、produce date、lot No.、manufacturer、(or the marks of the above characters).

每个电池上应有下列中文标志：产品名称、型号、标称电压、标称容量、正负极性商标和警示说明、以及制造日期、批号、制造厂名、（或包括以上数据的串号）。

peak acceleration $A_m=11g$, single impact time $S=6Ms$ (Z axis impact test only, and then impact times 6 times)

关机状态:峰值加速度 $A_m=30g$，单次冲击时间 $S=6ms$（XYZ轴各6次），开机状态：峰值加速度 $A_m=11g$，单次冲击时间 $S=6ms$（只进行Z轴冲击测试，冲击次数6次）

fire 不泄露、不冒烟，不起火，不爆炸
锂电池规格书

附标贴图纸:

9.1 Schematic of the PCB 保护板原理图

9.2 PCB layout 层面图
9.3 Parts list 主要元件清单

<table>
<thead>
<tr>
<th>序号</th>
<th>物料代码</th>
<th>物料名称</th>
<th>规格型号</th>
<th>数量</th>
<th>备注</th>
</tr>
</thead>
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<tr>
<td>1</td>
<td>U1</td>
<td>控制IC</td>
<td>R5478N227CD SOT-23-6</td>
<td>1</td>
<td>理光</td>
</tr>
<tr>
<td>2</td>
<td>U2U3</td>
<td>MOSFET</td>
<td>8205 SOT-23-6</td>
<td>2</td>
<td>德普</td>
</tr>
<tr>
<td>3</td>
<td>R1</td>
<td>贴片电阻</td>
<td>330Ω, ±5%, SMD-0603</td>
<td>1</td>
<td>国巨</td>
</tr>
<tr>
<td>4</td>
<td>R2</td>
<td>贴片电阻</td>
<td>1KΩ, ±5%, SMD-0603</td>
<td>1</td>
<td>国巨</td>
</tr>
<tr>
<td>5</td>
<td>R3</td>
<td>NTC</td>
<td>3KΩ, ±5%, SMD-0603</td>
<td>1</td>
<td>国巨</td>
</tr>
<tr>
<td>6</td>
<td>C1</td>
<td>贴片电容</td>
<td>330μF, -20%~+80%, 25V, SMD-0603</td>
<td>1</td>
<td>国巨</td>
</tr>
<tr>
<td>7</td>
<td>五金</td>
<td>五金</td>
<td>2.7<em>1.65</em>0.7mm</td>
<td>1</td>
<td>金启顺</td>
</tr>
<tr>
<td>8</td>
<td>B+B-</td>
<td>镍片</td>
<td>7<em>2</em>0.3 7<em>2.5</em>0.3</td>
<td>2</td>
<td>金启顺</td>
</tr>
</tbody>
</table>

9.4 PCM Parameter PCM 参数

<table>
<thead>
<tr>
<th>测试项目</th>
<th>Test Item</th>
<th>最小值</th>
<th>典型值</th>
<th>最大值</th>
<th>单位</th>
<th>备注</th>
</tr>
</thead>
<tbody>
<tr>
<td>输入电压 (B+与B-间)</td>
<td>Input voltage (B+ to B-)</td>
<td>0.3 V</td>
<td>12 V</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>过充保护电压</td>
<td>Over charge detection voltage</td>
<td>4.325 V</td>
<td>4.375 V</td>
<td>4.425 V</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>过充保护恢复电压</td>
<td>Over charge release voltage</td>
<td>4.15 V</td>
<td>4.175 V</td>
<td>4.2 V</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>过充保护延迟时间</td>
<td>Over charge detection delay</td>
<td>0.8 s</td>
<td>1 s</td>
<td>1.2 s</td>
<td>s</td>
<td></td>
</tr>
<tr>
<td>过放保护电压</td>
<td>Over discharge detection voltage</td>
<td>2.4 V</td>
<td>2.5 V</td>
<td>2.6 V</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>过放保护恢复电压</td>
<td>Over discharge release voltage</td>
<td>2.925 V</td>
<td>3.00 V</td>
<td>3.075 V</td>
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<td>放电过流保护延迟时间</td>
<td>Over current detection delay</td>
<td>14 ms</td>
<td>20 ms</td>
<td>26 ms</td>
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<td>放电过流保护电流</td>
<td>Over current detection current</td>
<td>/ A</td>
<td>6 A</td>
<td>8 A</td>
<td>A</td>
<td></td>
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<tr>
<td>正常状态下静态电流</td>
<td>Current consumption (Operation)</td>
<td>8 μA</td>
<td>12 μA</td>
<td>16 μA</td>
<td>μA</td>
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<tr>
<td>导通内阻</td>
<td>Impedance</td>
<td>20 mΩ</td>
<td>40 mΩ</td>
<td>60 mΩ</td>
<td>mΩ</td>
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<tr>
<td>短路保护延迟时间</td>
<td>Short delay</td>
<td>500 μs</td>
<td></td>
<td></td>
<td>μs</td>
<td></td>
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</table>
10. Outline Drawing 外形图纸

成品尺寸 4.5±0.15*63.2±0.15*76.0±0.15
11 Appendix 附录

11.1 Instructions and Safety Requirement 使用说明和安全规程

11.1.1 Recommending Usage 推荐使用事项

1. Please read the battery instructions and the label on its surface before use.
   使用电池前，请仔细阅读使用说明书和电池表面标识。

2. Use the battery indoors under normal condition, temperature: (20±5)℃, absolute humidity: 65±20%.
   请在正常的室内环境中使用电池，温度：(20±5)℃，相对湿度：65±20%。

3. When in use, the battery shall be kept out of heat, high voltage and avoided children’s touching.
   在使用过程中，应远离热源、高压，避免儿童玩弄电池。

4. Do not drop the battery.
   切勿摔打电池。

5. Do not touch contacts together. Do not demolish or assembly the battery by yourself. Do not put the battery in the damp place to avoid danger.
   切勿将电池正负极短路，切勿自己拆装电池，也勿让电池放在受潮处，以免发生危险。

6. When the battery was stored for a long period, put it well in its half capacity. Do not wrap it with conduct material to avoid the damage caused by the direct contact between the metal and battery. Keep the battery in dry places.
   长期不用时，请将电池储存完好，让电池处于半荷电状态。请用不导电材料包裹电池，以避免金属直接接触电池，造成电池损坏，将电池保存阴凉干燥处。

7. Well disposed the disused battery. Do not put it into fire or water.
   废弃电池请安全妥当处理，不要投入火中或水中。

11.1.2 Hazard Warning 危险警告

1. Forbid Disassemble Batteries 禁止拆装电池
   The battery has protective component and circuit internally to avoid danger. Mishandling such as improper disassembly will destroy its protective function and make it heat, smoke, distort or burning.
   电池内部具有保护机构和保护电路可以避免发生危险。不合适的拆装会损坏保护功能，将会造成电池发热、冒烟、变形或燃烧。

2. Forbid Short-circuit Batteries 禁止让电池短路
   Do not touch the plus and minus contacts with metals. Do not put the battery with metal element together in either storage or movement. If the battery is short-circuit, it carries magnified current, which will cause damage and make the battery heat, smoke, distort or burning.
   不要将电池的正负极用金属连接，也不要将电池与金属片放在一起存储和移动。如果电池被短路，将会有超大电流流过，将会损坏电池，造成电池发热、冒烟、变形或燃烧。

3. Forbid heat and burn the battery 严禁加热和焚烧电池
   If heating or burning the battery, it will caused the isolated element in the battery dissolved, protection function stopped or the electrode burning, over heated, which will make the battery heat, smoke, distort or burning.
   加热和焚烧电池将会造成电池隔离物的溶化、安全功能丧失或电解质燃烧，过热就会使电池发热、冒烟、变形或燃烧。
1 To avoid use the battery near the heat 避免在热源附近使用电池
Do not use the battery near the fire and stove, or over 80℃, and over heating will cause the battery to over-heated, distort, smoke or burning.
不要在火源、烤炉附近或超过 80℃的环境中使用电池, 过热将会使电池短路, 使电池发热、冒烟、变形或燃烧。

2 Forbid bathing the battery 禁止弄湿电池
Do not dampen the battery, or even immerse it in the water, which will cause internal protection circuit and its function lost or abnormal chemical reactions, which will lead to heating, smoking, distortion or burning.
不要弄湿电池, 更不能将电池投入水中, 否则会造成电池内部保护电路和功能丧失及发生不正常的化学反应, 电池有可能发热、冒烟、变形或燃烧。

3 Avoid charging near fire or in the sunlight 避免在火源附近或阳光直射下充电
Otherwise, it will cause internal protection circuit and its function lost or abnormal chemical reactions, which will lead to heating, smoking, distortion or burning.
否则会造成电池内部保护电路和功能丧失和发生不正常的化学反应, 电池有可能发热、冒烟、变形或燃烧。

4 Danger in using non-indicated chargers 禁止使用非专用充电器
Charging in abnormal condition, the battery will cause internal protection circuit and its function lost or abnormal chemical reactions, which will lead to heating, smoking, distortion or burning.
在非正常的条件下充电会造成电池内部保护电路和功能丧失和发生不正常的化学反应, 电池有可能发热、冒烟、变形或燃烧。

5 Forbid directly welding on the battery 禁止在电池主体上直接焊接
Over-heated will cause the isolated element dissolved in the battery and losing protective function of its cycle life, even will cause over-heated, distort, smoke or burning.
过热将会使电池隔离物的溶化, 安全保护功能丧失, 使电池发热、冒烟、变形或燃烧。

6 Do not use this battery for other equipment 不可将电池用于其他设备
Imappropriate usage will damage the battery and reduce its cycle life, even will cause over-heated, distort, smoke or burning.
不恰当使用会损坏电池的性能, 降低寿命, 甚至会使电池发热、冒烟、变形或燃烧。

7 Do not touch the leak-out battery 不要直接触及漏液电池
The leak-out electrolyte will cause the skin uncomfortable. If it drops into eyes, do not rob the eyes but wash in time, and go to hospital for treatment.
渗漏的电解液会造成皮肤不适。万一电解液进入眼睛, 不要揉眼睛, 应该赶紧用清水冲洗, 并迅速送医院处理。
11.1.3 Warning 警告

1 This battery cannot mix with disposal or twice-recycled batteries in use. Otherwise, for its abnormal charge and discharge, it will cause over-heated, distort, smoke or burning.

电池不可与其它类型的一次或二次电池混用，否则因为不正常的充、放电造成电池发热、冒烟、变形或燃烧。

2 Keep the battery out of children’s reached and prevents them biting or swallowing the battery.

将电池远离孩童不能得到的地方，以避免孩童噬咬或吞咽电池。

3 Do not insert the battery onto the charger for a long time if charging beyond the normal time, the battery is still in the charger, please stop charging. The abnormal charging will cause battery over-heated, distort, smoke or burning.

如果超过正常充电时间很长时间充电器仍在充电，应停止充电，不正常的充电有可能会使电池发热、冒烟变形或燃烧。

4 Do not put into microwave stove or any other pressure apparatus. Take the battery away from the cellular phone or the charger if it is instant heated or leak-out (or odors) and depose it. The bad battery will causes over-heated, smoke or burning.

不可置于微波炉或其他压力容器中，瞬间加热或结构漏液（或有异味），应让电池离开手机或充电器并弃用。使用不正常的电池会发热、冒烟、变形或燃烧。

11.1.4 Cautions 注意事项

1 Notice 注意

The battery shall be prevented to be exposed in effulgence so as not to cause over-heated, distort, smoke and weaken its performance and cycle life.

避免在强光爆晒环境下使用电池，以免发热、变形、冒烟、至少避免电池性能下降、降低寿命。

2 Electro Static-free 防静电

There is a protective circuit inside the battery to prevent contingency. Do not use the battery in the Electro static circumstances, (above 1000V), for it is easily destroyed the circuit board so that the battery does not work and causes over-heated, distort, smoke or burning.

电池中装有保护电路以避免各种意外情况发生。不要在产生静电的场所使用电池，因为静电（1000V以上）容易损环保护板，而导致电池工作不正常，发热、变形、冒烟或起火燃烧。

3 Discharging Temperature Range 充电温度范围

Recommended discharging temperature range is 0-40℃, beyond which it will result in decadence of the battery performance and shortness of its life.

推荐的充电温度范围是0-40℃。在超出此范围的环境中充电会造成电池性能下降、减少寿命。

4 Read carefully the manual before use or whenever in need. 在使用电池之前，请仔细阅读使用手册并经常在需要时阅读。

5 Charging Method 充电方式

Use the special chargers in the recommended charging method to charge the battery.

请使用专用充电器和推荐的充电方式，在推荐的环境条件下给电池充电。

6 First Usage 第一次使用

When you use the battery for its first time, do not put it into the cellular phone or any other equipment once you find it in unusual conditions such as unclearness or odors. The battery should be returned to the vendor.

在第一次使用电池时，若发现电池不整洁或有异味等不正常现象，不可继续将电池用于手机或其他它设备，应将电池返回销售商。
7 Children Use 儿童使用

When Children use the battery, they should be under their parents’ instructions and superintend in use.

儿童使用电池前，应受父母指导，并在使用中受监督是否正确。

8 Avoid Children’s Touch 避免孩童接触电池

Battery should keep out of the place where children in reach. Prevent children taking the battery out of the charger or the cellular phone to play.

电池应放在孩童不易拿到的位置，应避免孩童将电池从充电器或手机中取出、玩弄。

9 To avoid the leak-out liquid be exposed to the skin or clothes. If touched, please wash by clean water so as not to cause the skin uncomfortable

注意避免电池漏液接触皮肤或衣物，若已接触请用清水冲洗，以免造成皮肤不适。

10 Consultation 咨询

When you buy the battery, please note how to contact with the vendors, so that you may get in touch with vendors for consultation whenever in need.

购买电池时，请注意销售商联络方法，以便需要时及进与销售商取得联系，得到咨询。

11 Guarantee period 保用期

Guarantee is one year since it is out of the factory. Life time: 1000 cycles. Any damage by incorrect use and not quality problem, even in its guarantee period, free service won’t be provided by the manufacture.

保用期是自出厂之日起三年，寿命为：充放电循环 1000 次。但是属于使用不当而非质量问题，即使在保用期内，生产厂家也不会无偿更换新电池。

11.1 Safety Usage Guarantee 安全使用保障

If the battery is used on other instruments, please contact with your manufacturer for how to get the best performance, at least consult its maximum current, fast charge and special application.

如果将电池用于其他设备，请与供应商讨保护功能的完善性。至少应该咨询电池的大电流、快速充电、特殊应用的问题。

11.2 Quality Evaluation Programmed 质量评定

Quality evaluation composes of authoritative check and quality consistence check. Authoritative check is carried out on design decision, emended design and production decision. It should be confirmed by both Purchaser and Vendor on sampling proposal, check project, sequence and judgment etc., which in principle should be all included. Quality consistence check should be divided into lot by lot check-up and periodical check-up, as to test the quality steadiness during the products in production (refer to GB2828—1987 standard). The detailed check-ups compose of appearance, internal resistance, rating capacity or 1C5A discharging capacity etc.

质量检验分为鉴定检验和质量一致性检验。鉴定检验一般在设计定型、更改设计和生产定型时进行，抽样方案、检验项目、顺序以及判定规则等事宜由供需双方协商确定。原则上应包括以上各项性能试验。质量一致性检验分为逐批检查和周期检查，用以判定产品生产过程中能否合格保证产品质量的持续稳定。可以参照 GB2828—1987，标准执行。具体检查的检验项目应包括外观、内阻、额定容量或 0.2C5A 放电容量等。

11.3 Environment Protection 环保要求

This product accord with ROHS requirement.

此产品符合 ROHS 环保要求。

11.4 Others 其他事项
All the above are the agreed battery descriptions and test regulation between Purchaser and Vendor. It can be carried out if there is no any new written agreement or modification notice occurred. 

以上述，可以作为供需双方对于电池产品性能和检验规则的约定框架。如果没有新的书面约定或更改通知，即可按此执行。

11.5 Packaging and labeling 包装和标识

11.5.1 电池表面应有必要的产品标识：产品名称、型号、制造厂名、商标和警告说明，电池的包装需按客户的要求进行，包装箱外应标明产品名称、型号、数量、毛重、制造商及其联地址、出厂日期，还应有“小心轻放”、“怕湿”、“向上”等必要标示

Cell surface should have the necessary product ID: product name, model number, manufacturer name, trademark and warning instructions battery packaging according to customer's requirements, outside the box shall be marked with the product name, model, quantity, gross weight, manufacturers and their address, date of production, should also be "handle with care", "wet", "up" the necessary marking

11.5.2 Packaging 包装